Data sheet: HNBRD01 Revised: 30/1/2020

HNBR diet

Hydrog. acrylonitrile-butadiene-rubber

Standard colour: Green, similar RAL 6017

- Food compliant HNBR; approval acc. FDA, recommended for approval acc. EU1935/2004
- Resistant to mineral oil, HFC, cold water
- Applicable for Rod and Piston seals, Wiper seals, Rotary seals and Static seals.

Properties	Unit	Test method	Value
Hardness	Shore A	DIN53505	82 ± 5
Density	g/cm³	DIN EN ISO 1183-1	1.436
Compression set 100°C/24h	%	DIN ISO 815-1	31
Compression set 150°C/24h	%	DIN ISO 815-1	40.7
Elongation at break	%	DIN53504	499
Tensile strength	N/mm ²	DIN53504	9.5
100% modulus	MPa	DIN53504	4.4
Rebound resilience	%	DIN53512	29
Abrasion	mm ³	DIN53516	110
Tear strength	N/mm	DIN53515	12.8
Min. service temperature	°C		-30
Max. service temperature	°C		+150

Confirmation according FDA

All single components used for the compound named EPDM Diet are listed on Code of Federal Regulations of U.S Food and Drug Administration (FDA), Rockville MD. They are mentioned under the following sub chapters: 21 CFR 177.2600

Confirmation according to EU1935/2004

The confirmation according FDA mentioned above provides an approval according to **EU1935/2004.** Due to unavoidable technical factors or due to the form of delivery of the elastomeric pre-materials traces of non-specified impurities could be included. A compulsory test should be applied to the final product.

Allowed for contact with foods. Not permitted for medical articles (implants)

All above stated data results from random tests which were taken from the ongoing production. All data was established based on standard test-products according to ISO, DIN and ASTM standards and can basically not be carried over to the completed seal.