Data sheet: HPUME01 Revised: 30/1/2020



HPU mellow

Hydrolyses resistant Polyurethane

Standard colour: Pale Green, similar RAL 6019

- Softer as well as easy machinable HPU
- Resistant against mineral oil, HFD-U and HETG = biological base, acid oils and gases, cold water and diluted acids and bases
- Applicable for Rod and Piston seals, Wiper seals, Rotary seals and Static seals.

Properties	Unit	Din Standard	Value
Hardness	Shore A	DIN53505	85 ± 3
Density	g/cm³	DIN EN ISO 1183-1	1.15
Compression set 70°C/24h	%	DIN ISO 815-1	41
Compression set 70°C/70h	%	DIN ISO 815-1	
Compression set 100°C/24h	%	DIN ISO 815-1	
Elongation at break	%	DIN53504	580
100% modulus	MPa	DIN53504	6.2
300% modulus	MPa	DIN53504	12.7
Tensile strength	MPa	DIN53504	36
Rebound resilience	%	DIN53512	41
Tear strength	N/mm	DIN53515	99
Abrasion	mm ³	DIN53516	34
Min. service temperature	°C		-40
Max. service temperature	°C		+95

All above stated data results from random tests which were taken from the ongoing production. All data was established based on standard test-products according to ISO, DIN and ASTM standards and can basically not be carried over to the completed seal.